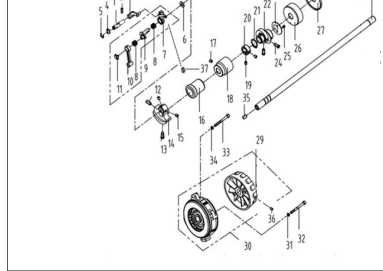


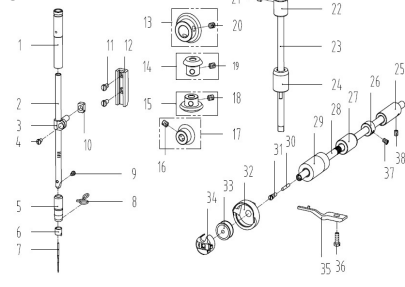
1. 机壳、外装分组件/Machine Frame & Miscellaneous Cover Components

序号 NO	公司件号 Part NO	零件描述 Description	数量 Number	公司件号 Part NO	零件描述 Description	数量 Number
1	101511001	Screw SM3/16"x28 L=9	36	115013040	Thread tension asm.	1
2	10122003	Rubber plug	2	115013042	Tension release pin	1
3	115013003	Face plate	1	10126002	Tension release pin (H)	1
4	13813005	Thread guide left	1	10122014	Rubber ring	1
5	101511007	Screw SM1/64"x40 L=6	1	10151005	Screw SM9/64"x40 L=5.5	1
6	11022009	Face plate gasket	1	40120004	Thread tension case	1
7	110200090	LED asm	1	113827008	Thread take-up spring (H)	1
8	101511001	Screw SM3/16"x28 L=9	41	113827009	Thread take-up spring (H)	1
9	40320014	Rubber plug	1	44112015	Thread tension disk	2
10	10122004	Rubber plug	1	44112023	Disk stopper	1
11	10122005	Rubber plug	1	44112024	Thread tension post	1
12	101511004	Screw SM3/16"x28 L=7	1	11427050	Thread tension spring (H)	1
13	13812018	Thread take-up lever cover	1	10122007	Thread disk rotating stopper	1
14	101511004	Screw SM3/16"x28 L=7	1	115011017	Thread tension spring (H)	1
15	13813004	Thread guide right	1	115013040	Thread tension asm.	1
16	11419001	Knife	2	115013042	Thread tension asm (H)	1
17	114151015	Screw SM9/64"x40 L=6	1	40122110	Rubber plug (one-hole)	1
18	20122002	Rubber plug	1	101511007	Screw SM1/64"x40 L=6	1
19	13820008	Slide plate gasket	1	511013006	Thread guide right	1
20	13812005	Slide plate	1	5210151010	Screw SM15/64"x28 L=10.5	1
21	101511001	Screw SM3/16"x28 L=9	1	5310156001	Nut SM1/64"x40 L=6.5	1
22	1138204100	Electronic control box	1	541143011	Thread guide	1
23	11502510004	Screw M5 L=20	1	5510151002	Screw SM1/64"x40 L=5.5	1
24	114530001	Screw M5 L=25	3	5611381019	Ruler stop seat	1
25	W01001	Washer	5	5710151002	Screw SM1/64"x40 L=6.5	1
26	10122006	Rubber plug	1	115015006	Needle plate	1
27	10122007	Rubber plug	1	11315001	Needle plate (H)	1
28	101512001	Machine head stud	4	50115002	Needle bushing	1
29	138050006	Screw SM9/16"x28 L=7	1	6010127009	Slide plate spring	1
30	13812066	Thread tension guide plate	1	6110151019	Screw SM3/32"x56 L=2	2
31	13812008	Thread tension post	1	6210150002	Screw M3 L=12	2
32	14112017	Thread tension disk	2	631382001	Rubber plug	1
33	11227001	Thread tension spring	1	6411023005700	Control panel	1
34	115011026	Thread tension nut	1			



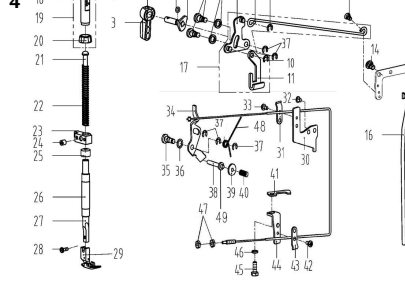
2. 上抽轴组件分件/Main Shaft & Thread Take-up Components

序号 NO	公司件号 Part NO	零件描述 Description	数量 Number	公司件号 Part NO	零件描述 Description	数量 Number
1	11502015	Thread take-up connecting rod pin	20	10106001	Main shaft thrust collar	1
2	10126001	Thread take-up connecting rod pin	1	21103002	Snap ring 20	1
3	101511001	Screw SM15/64"x28 L=15	1	11501005	Feed eccentric cam	1
4	10105001	Thread take-up connecting rod (H)	1	400006	Feed eccentric cam (H)	1
5	11305010	Thread take-up connecting rod	1	231012017	Cover plate	1
6	H05011	Snap ring 6	1	2410151013	Screw SM1"x40 L=13	2
7	11328010	Washer	1	2510151005	Screw SM9/64"x40 L=6	1
8	10112003	Needle bar crank protecting plate	1	261280014	The rear axle sleeve	1
9	115030020	Thread take-up lever asm	1	2710122008	Oil seal	1
10	113820020	Thread take-up lever asm (H)	1	2810102026	Main shaft	1
11	10124001	Needle bearing	2	115012102	Hand wheel	1
12	115040007	Thread take-up crank	1	301012019	Motor	1
13	101100400	Thread take-up crank (H)	1	311010009	Spring washer 5	3
14	10105002	Needle bar connecting rod	1	32114513001	Screw M5 L=20	3
15	115011001	Screw SM9/64"x40 (left hand) L=4.8	1	33114513001	Screw M5 L=22	1
16	101511004	Screw SM9/32"x28 L=16	1	341010009	Spring washer 5	1
17	101511003	Screw SM9/32"x28 L=16	1	3510122012	Rubber plug	1
18	113804014	Needle bar crank	1	36120009	Screw SM1/64"x40 L=10.5	1
19	115040010	Needle bar crank (H)	1	3711442208	Thread take-up lever rubber	1
20	101510002	Screw SM1/4"x40 L=6	2			
21	115030000	Main shaft bushing front	1			
22	10151006	Main shaft bushing mid	1			
23	10151006	Main shaft bushing mid	1			
24	10151006	Main shaft bushing mid	1			
25	10151006	Main shaft bushing mid	1			
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97	10151006	Main shaft bushing mid	1			
98	10151006	Main shaft bushing mid	1			
99	10151006	Main shaft bushing mid	1			
100	10151006	Main shaft bushing mid	1			



3. 针杆、竖轴、下轴部件/Needle bar & Upright Shaft & Hook Driving Shaft Compon

序号 NO	公司件号 Part NO	零件描述 Description	数量 Number	公司件号 Part NO	零件描述 Description	数量 Number
1	10151009	Needle bar bushing upper	1	101515007	Screw SM1/4"x40 L=7	2
2	11400319	Needle bar	1	2010151007	Screw SM1/4"x40 L=7	2
3	10126002	Needle bar (H)	1	2111351036	Screw SM15/64"x28 L=4.7	1
4	10151005	Screw SM9/64"x40 L=6	1	2211380302	Upright shaft bushing upper	1
5	10103002	Needle bar bushing lower	1	2310102007	Upright shaft	1
6	10103003	Needle bar bushing lower (H)	1	2410403013	Upright shaft bushing lower	1
7	10103002	Needle bar bushing lower (H)	1	25113803014	Hook driving shaft bushing back	1
8	10103002	Needle bar bushing lower (H)	1	2610103002	Hook driving shaft snap ring	1
9	10103002	Needle bar bushing lower (H)	1	2711020302	Lower shaft middle bushing	1
10	10103002	Needle bar bushing lower (H)	1	2813802303	Hook driving shaft	1
11	10103002	Needle bar bushing lower (H)	1	291380302	Hook driving shaft bushing front	1
12	10103002	Needle bar bushing lower (H)	1	301380301	Oil work	1
13	10103002	Needle bar bushing lower (H)	1	3110151005	Set screw	1
14	10103002	Needle bar bushing lower (H)	1	3211410007	Hook asm (H)	1
15	10103002	Needle bar bushing lower (H)	1	3310151008	Hook asm (H)	1
16	10103002	Needle bar bushing lower (H)	1	3410103003	Bobbin	1
17	10103002	Needle bar bushing lower (H)	1	3511218504	Bobbin case asm	1
18	10103002	Needle bar bushing lower (H)	1	3610103003	Finger postioner	1
19	10103002	Needle bar bushing lower (H)	1	3710103003	Finger postioner (H)	1
20	10103002	Needle bar bushing lower (H)	1	3811161005	Screw SM1/4"x40 L=13	1
21	10103002	Needle bar bushing lower (H)	1	3910151012	Screw SM1/64"x40 L=4.8	2
22	10103002	Needle bar bushing lower (H)	1	4011151007	Screw SM1/64"x40 L=7	1



4. 压杆、自动抬压杆分组件/Presser Bar & Auto Lifter Components

A. 零件号				公司零件号			
序号 Part NO	零件描述 Description	数量 Number	序号 Part NO	零件描述 Description	数量 Number	序号 Part NO	零件描述 Description
101511010	Screw SM9/64"x40 L=11	1	2510121212	Pressure bar oil cover	1	26113803007	Presser bar bushing
10126002	Washer	1	2711380209	Presser bar	1	2810151009	Screw SM9/64"x40 L=10.5
138110029	Hand lifter	1	2910101000	Presser foot asm	1	30113100030	Presser foot asm (H)
001004	Rubber ring	1	3011212009	Wire release bracket upper	1	3111212008	Wire release press plate
101010020	Hand lifter cam asm	1	3210151004	Screw SM9/16"x28 L=7	1	33115511004	Screw M4 L=8
101500001	Screw	1	3411420600	Wire release plate pin	1	3510120002	Washer
10126015	Washer	2	3011212009	Wire release bracket upper	1	3610120015	Washer
101120010	Left front lever component	1	3111212008	Wire release press plate	1	3711380209	Thread release supporting pin
10112013	Knee lifter pull rod	1	3210151004	Screw SM9/16"x28 L=7	1	381012001	washer
H05003	Snap ring 5	1	33115511004	Screw M4 L=8	1	391012001	washer
10112010	Lifting plate	1	3411420600	Wire release plate pin	1	401012003	Spring
101500004	Hinge screw SM9/16"x32	1	3510120002	Washer	1	411012002	Tube press plate
101500003	Hinge screw SM1/5"x40	1	3610120015	Washer	5	421010040	Screw M4 L=8
101500003	Hinge screw SM1/5"x40	1	3711380209	Thread release supporting pin	1	4311212008	Wire presser
10112014	Knee lifter back lever	1	381012001	washer	1	4411212001	Wire release bracket lower
10112015	Knee lifter connecting rod	1	391012001	washer	1	45116530003	Screw SM1/564"x28 L=14.5
101120020	Knee lifter lever asm	1	401012003	Spring	1		
138110108	Press regulating screw	1	411012002	Tube press plate	1		
138101080	Press regulating screw (H)	1	421010040	Screw M4 L=8	1		
138110028	Press regulating nut	1	4311212008	Wire presser	1		
1381051000	Press regulating nut (H)	1	4411212001	Wire release bracket lower	1		
10160003	Press regulating guide plate	1	45116530003	Screw SM1/564"x28 L=14.5	1		

