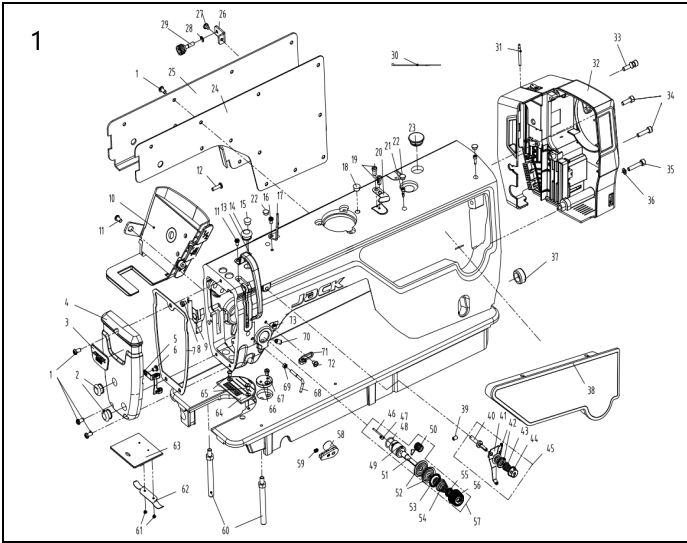
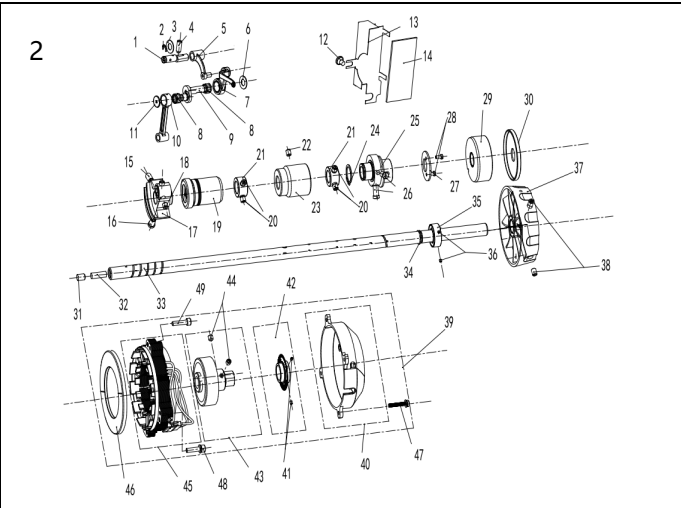


A5E-A系列 A5E-A Series



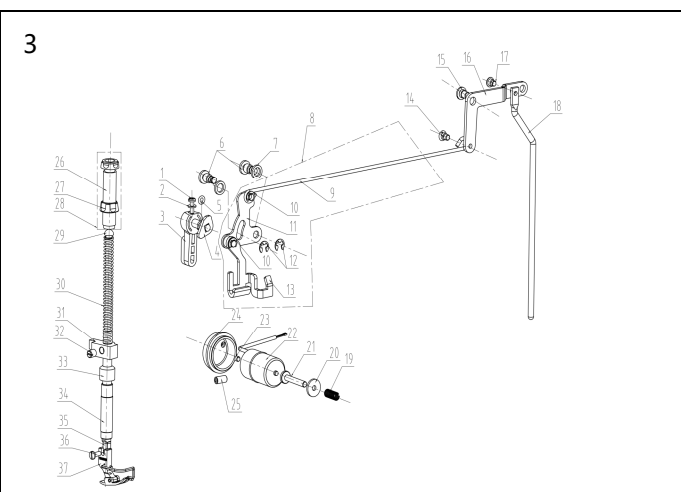
1. 机壳、外装部件/Machine Frame & Miscellaneous Cover Components

序号NO.	公司件号	Part NO.	名称	PartName	零件描述	Description	数量	Number
1	101511001		后壁板螺钉SM3/16"×28 L=9	Screw SM3/16"×28 L=9			14	
2	10122003		面板调节孔塞	Rubber plug			2	
3	115037001		面板商标牌	Head card			1	
4	93000262		面板 (喷漆)	Face plate asm			1	
5	13813005		左线钩	Thread guide left			1	
6	101511007		右线钩螺钉SM11/64"×40 L=6	Screw SM11/64"×40 L=6			1	
7	115022002		面板垫	Face plate gasket			1	
8	101511027		防油板螺钉SM1/8"×44 L=3.4	Screw SM1/8"×44 L=3.4			1	
9	113812019		面防油板	Face oil shield asm			1	
10	11412082		面防油板(厚料)	Face oil shield asm (H)			1	
11	11503002900		倒缝开关组件(三开关)	Three switch components			1	
12	101511004		挑线杆护罩螺钉SM3/16"×28 L=7	Screw SM3/16"×28 L=7			2	
13	101511026		油腔安装螺钉SM15/64"×28 L=9	Screw SM15/64"×28 L=9			1	
14	13812018		挑线杆的护罩	Thread take-up lever cover			1	
15	10122004		针杆曲柄轴孔塞	Rubber plug			1	
16	101511004		挑线杆护罩螺钉SM3/16"×28 L=7	Screw SM3/16"×28 L=7			1	
17	13512004		三孔线钩	3-hole thread guide			1	
18	10122005		挑线连杆轴孔塞	Rubber plug			1	
19	114511015		割线刀螺钉SM9/64"×40 L=6	Screw SM9/64"×40 L=6			2	
20	11419001		割线刀	Knife			1	
21	138505001		操作面扳螺钉	Screw			2	
22	13822001		操作厚孔塞	Rubber plug			3	
23	20722002		油封	Oil sealing washer			1	
24	115022001		后壁板垫	Side plate gasket			1	
25	930000263		面板 (喷漆)	Side plate			1	
26	13812109		侧盖固定板	Fixed plate			1	
27	504010		螺钉M4×5.5	ScrewM4×5.5			1	
28	H05002		卡簧3	Clip3			1	
29	138530007		侧盖螺钉	Screw			1	
30	113811004		尼龙扎带	Cable band			4	
31	115026002		电控罩壳销	Pin			1	
32	11503011800		一体机控制器	Electronic components			1	
33	1150N510004		电控罩壳螺钉组件	Screw			1	
34	114513001		螺栓(内六角)M5×20	Screw			2	
35	114530001		M5×25	Screw			1	
36	W01009		GB/T97.1-1985垫圈 5	Washer 5			1	
37	114022002		下轴工艺孔塞	Rubber plug			1	
38	11503011900		操作面板孔塞	Control panel(O)			1	
39	138508006		小夹线轴固定螺钉SM3/16"×28 L=7	Screw SM3/16"×28 L=7			1	
40	13810008		小夹线轴螺母柱	Thread tension post			1	
41	13812066		过线板	Thread tension guide plate			1	
42	14112017		小夹线板	Thread tension disk			2	
43	12272001		小夹线弹簧	Thread tension spring			1	
44	141516019		小夹线轴螺母	Thread tension nut			1	
45	1411300400		小夹线轴组件	Thread tension asm			1	
46	11326012		松线钉	Tension release pin			1	
47	101515005		夹线螺钉(紧固螺钉)SM9/64"×40 L=5.5	Screw SM9/64"×40 L=5.5			1	
48	10122014		挑线簧调节节座O型圈	Rubber ring			1	
49	10103011		挑线簧调节节座	Thread tension base			1	
50	10127001		挑线簧	Thread take-up spring			1	
51	141530001		挑线簧(厚料)	Thread take-up spring(H)			1	
52	14112015		夹线板	Thread tension post			1	
53	14112016		松线板	Thread tension disk			2	
54	114127004		夹线簧	Thread tension spring A (H)			1	
55	11427050		夹线簧(厚料)	Thread disk rotating stopper			1	
56	10112007		夹线制动板	Thread tension nut			1	
57	115011017		夹线螺母	Thread tension asm.			1	
58	11501300400		夹线器组件(精密)	Thread tension asm (H)			1	
59	11501300500		夹线器组件(厚)	Needle plate			1	
60	11493000300		电子夹线器组件	Needle plate(H)			1	
61	207514007		螺钉M4×6	Needle plate(-7)			1	
62	140512001		GB/T80 巴端固定螺钉 M4×6	Nut SM9/64"×40			1	
63	101511019		挑线板固定	Screw SM15/64"×28 L=10.5			1	
64	10127009		挑线板螺钉	Screw SM15/64"×28 L=10.5			1	
65	10115002		挑线板	Thread guide right			1	
66	11414006		针板	Thread guide right			1	
67	11315001		针板(厚料)	Needle plate			1	
68	10815001		针板(-7)	Needle plate(-7)			1	
69	104517002		针板螺钉	Screw SM11/64"×40			2	
70	13812019		卷边器座	Ruler stop seat			1	
71	101511002		卷边器座螺钉	Screw SM11/64"×40 L=5.5			1	
72	14313001		导丝钩	Thread guide			1	
73	141516014		螺母SM11/64"×40	Nut SM9/64"×40			1	
74	101515010		左销螺钉SM15/64"×28 L=10.5	Screw SM15/64"×28 L=10.5			1	
75	10113004		右线钩	Thread guide right			1	
76	101511007		右线钩螺钉SM11/64"×40 L=6	Screw SM11/64"×40 L=6			1	
77	115037011		夹线器标识	Clip identification			1	



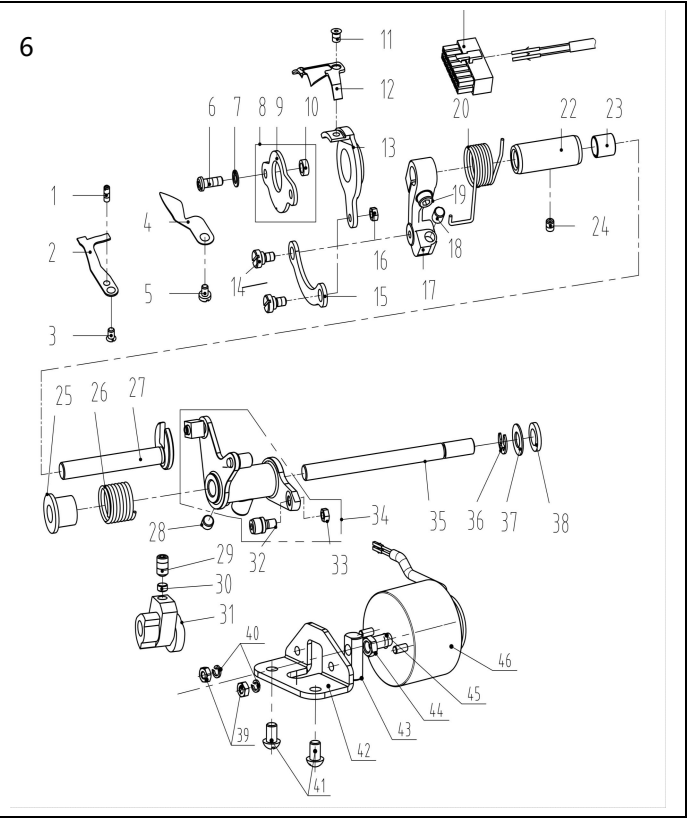
2. 上轴、挑线部件/Main Shaft & Thread Take-up Components

序号NO.	公司件号	Part NO.	名称	PartName	零件描述	Description	数量	Number
1	115026015		挑线连杆轴	Thread take-up connecting rod pin			1	
2	10126001		挑线连杆轴	Thread take-up connecting rod pin(-H/-7)			1	
3	H05013		GB/T 896-1986挡圈(H-M)	Snap ring 6 (H-M)			1	
4	11328010		垫片(H-M)	washer(H-M)			1	
5	101515001		上轴螺钉SM15/64"×28 L=15	Screw SM15/64"×28 L=15			1	
6	11305010		挑线连杆	Thread take-up connecting rod			1	
7	10105001		挑线连杆(厚料/-7)	Thread take-up connecting rod(H/-7)			1	
8	10112003		针杆曲柄板	Needle bar crank protecting plate			1	
9	11503800200		挑线杆分组件	Thread take-up lever asm.			1	
10	1133800200		挑线杆组件(厚料)	Thread take-up lever asm (H)			1	
11	1013800100		挑线杆分组件	Thread take-up lever asm (-7)			1	
12	10124001		挑线杆滚针轴承	Needle bearing			2	
13	115004007		挑线曲柄	Thread take-up crank			1	
14	1011000400		挑线曲柄分部件(厚料)	Thread take-up crank(H)			1	
15	11310012		挑线曲柄(-7)	Thread take-up crank(-7)			1	
16	10105002		针杆连杆	Needle bar connecting rod			1	
17	101517001		挑线曲柄螺钉(左座)	Screw			1	
18	141511002		螺钉SM3/16×28	Screw SM3/16×28			1	
19	115012007		挑线曲柄轴孔塞	Oil shield			1	
20	14123001		挑线曲柄轴孔塞	Oil cotton			1	
21	101515004		针杆曲柄紧固螺钉SM9/32"×28 L=16	Screw SM9/32"×28 L=16			1	
22	101511003		针杆曲柄定位螺钉SM9/32"×28 L=16	Screw SM9/32"×28 L=16			1	
23	113804014		针杆曲柄	Needle bar crank			1	
24	11404035		针杆曲柄(厚料)	Needle bar crank(H)			1	
25	101515002		送料轴挡圈螺钉SM1/4"×40 L=6	Screw SM1/4"×40 L=6			2	
26	1410300200		上轴前轴套组件	Main shaft bushing front			1	
27	101514001		上轴中套挡圈螺钉	Screw			4	
28	10108001		上轴挡圈	Main shaft thrust collar			2	
29	101515006		夹线器螺钉SM15/64"×28 L=7	Screw SM15/64"×28 L=7			1	
30	12203002		主轴中轴套	Main shaft bushing mid			1	
31	H03002		挡圈20	Snap ring 20			1	
32	115010005		送料偏心轮	Feed eccentric cam			1	
33	A00811		送料偏心轮(厚料)	Feed eccentric cam (H)			1	
34	101511013		送料偏心轮螺钉 SM1/4"×40 L=13	Screw SM1/4"×40 L=13			2	
35	10112017		送料偏心轮盖板	Cover plate			1	
36	10812002		送料偏心轮盖板(厚料)	Cover plate(H)			1	
37	1150N511001		偏心轮盖板螺钉SM9/64"×40 L=7	Screw SM9/64"×40 L=7			2	
38	13803002		上轴后轴套	The rear axle sleeve			1	
39	10122105		上轴后套挡油密封	Oil seal			1	
40	10122012		上轴孔塞	Rubber plug			1	
41	14123006		上轴轴套	Main shaft			1	
42	115002013		上轴	Snap ring 15			1	
43	H03001		电机防尘套	Motor dust jacket			1	
44	510005		GB/T80-1985螺钉M3×3(进口)	Screw M3×3			2	
45	302830		手轮(喷漆)	Handwheel			1	
46	510009		螺钉	Screw			2	
47	10123039		光电伺服电机	Motor			1	
48	95111049		电机罩壳组件	Motor cover asm			1	
49	509022		螺钉M3 L=4	Screw M3 L=4			2	
50	95100116		电机光栅组件 (A2)	Motor grating sensor asm			1	
51	195100324		电机转子总成	Motor rotor			1	
52	509113		螺钉M6 L=6	Screw M6 L=6			2	
53	195100323		电机定子总成	Motor stator			1	
54	95211058		电机绝缘防护罩	Motor insulation shield			1	
55	951515016		螺钉组合件M4 L=28	Screw asm M3 L=28			4	
56	951515010		螺钉组合件M5 L=20	Screw M5 L=20			3	
57	114513001		螺栓(内六角)M5 L=20	Screw M5 L=20			1	



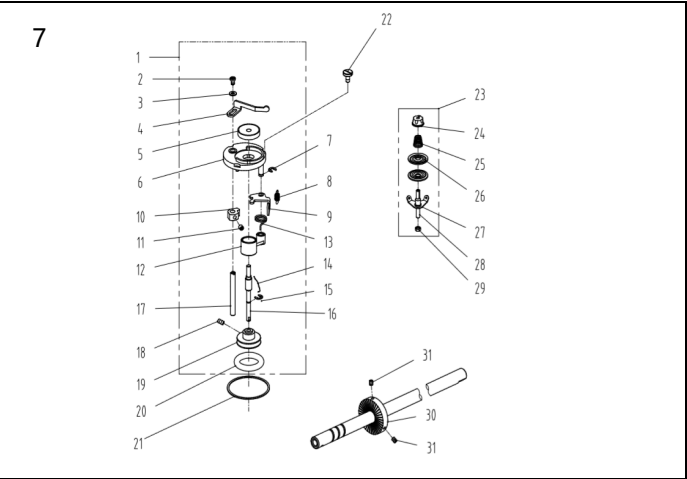
3. 压料、自动抬压脚部件/Presser Bar & Auto Lifter Components

序号NO.	公司件号	Part NO.	名称	PartName	零件描述	Description	数量	Number
1	101511010		压脚板手螺钉SM9/64"×40 L=11	Screw SM9/64"×40 L=11			1	
2	10128002		压脚板手螺钉垫圈	Washer			1	
3	13811029		压脚板手	Hand lifter			1	
4	1411000200		压脚板手凸轮分部件	Hand lifter cam asm.			1	
5	O01004		O型圈	Rubber ring			1	
6	10152001		前缸杆螺母	Screw			2	
7	10128015		螺母衬垫橡胶垫(厚)	Washer(H)			2	
8	11501203000		抬压脚前缸杆组件	Knee lifter lever asm			1	
9	14312012		抬压脚杆拉杆	Knee lifter pull rod			1	
10	H05003		GB/T896-1986挡圈 5	Snap ring			2	
11	1411201100		抬压脚前缸杆分部件	Lift front lever component			1	
12	11329020		挡圈 5	Snap ring			2	
13	114112028		压脚升降板	Lifting plate			1	
14	101520004		抬压脚抬杆螺钉SM3/16"×32	Hinge Screw SM3/16"×32			1	
15	101520003		后缸杆轴位螺钉SM15/64"×28	Hinge screw SM15/64"×28			1	
16	115012050		抬压脚后缸杆	Knee lifter back lever			1	
17	144520003		抬压脚顶杆轴位螺钉SM3/16"×32	Hinge Screw SM3/16"×32			1	
18	115012043		抬压脚顶杆	Knee lifter connecting rod			1	
19	10127003		抬压脚顶杆弹簧	Spring			1	
20	10128001		抬压脚顶杆垫片	Washer			1	
21	114126003		抬压脚顶杆	Thread release supporting pin			1	
22	11503011500		抬压脚顶杆	Solenoid			1	
23	12922015		橡皮塞	Spout plug			1	
24	115022012		抬压脚油封	Oil seal			1	
25	113514010		左销螺钉	Left pin screw			1	
26	113811018		调压螺钉	Press regulating screw			1	
	1138NS30003		调压螺钉(厚)	Press regulating screw (H)			1	
27	13811028		调压螺母	Press regulating nut			1	
	1138NS16005		调压螺母(厚)	Press regulating nut(H)			1	
28	11381101800		调压螺钉组件	Presser regulating screw nut asm.			1	
	10102003		调压导杆	Press regulating guide bar			1	
30	113827010		调压簧	Press regulating spring			1	
	10127024		调压簧(厚)	Press regulating spring(H)			1	
31	138090300		压杆导架	Presser bar guide bracket			1	
	101515007		压杆衬套螺钉 SM1/4"×40 L=8	Screw SM1/4"×40 L=8			1	
33	10122112		压杆的油漆	Pressure bar oil cover			1	
34	113803007		压杆衬套	Presser bar bushing,lower			1	
35	113820009		压杆衬套	Presser bar			1	
	101511009		抬压脚螺钉 SM9/64"×40 L=10.5	Screw SM9/64"×40 L=10.5			1	
36	1131600600		压脚组件	Presser foot asm			1	
37	1131600300		压脚组件(厚)	Presser foot asm(H)			1	



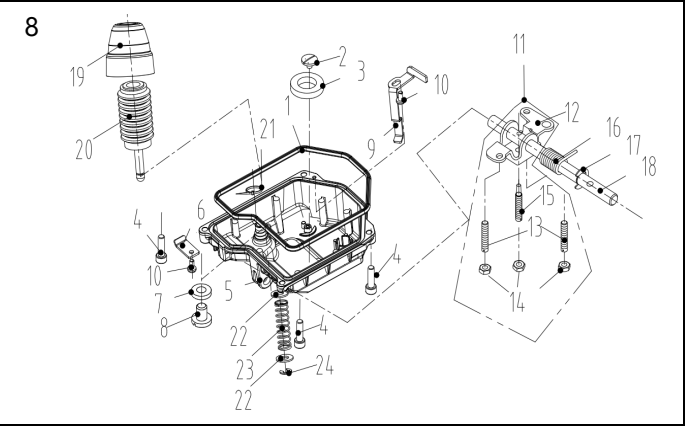
6. 切线部件/Thread Trimmer Components

序号NO	公司件号	Part NO	名称	PartName	零件描述	Description	数量	Number
1	113515002		螺钉SM11/8"x44 L=9.5	Screw SM11/8"x44 L=9.5			1	
2	115019001		走刀	Secant knife			1	
3	113517001		螺钉SM9/64"x40	Screw SM9/64"x40			1	
4	113813029		分线片	Needle guard patch			1	
5	125511020		松线轴套螺钉	Screw SM11/64"x40 L=12			1	
6	113511001		螺钉SM11/64"x40 L=12	Screw SM11/64"x40 L=12			2	
7	10128003		牙架座螺钉轴圈	Washer			2	
8	14012004		刀架压板组件	Knife bracket press component			1	
9	14012032		偏心连杆	Eccentric connecting rod			1	
10	11303012		短套	Short bushing			2	
11	113517002		螺钉SM11/64"x40 L=4.4	Screw SM11/64"x40 L=4.4			2	
12	14019004		活动刀(厚料短槽)	Motorial knife			1	
12	114119002		活动刀(厚料短槽)	Motorial knife(H)			1	
13	11307001		剪线刀架	Knife bracket			1	
14	113520001		连杆螺钉SM11/64"x40	Hinge Screw SM11/64"x40			2	
15	114112013		连杆	Connecting rod			1	
16	114516004		螺母SM11/64"x40	Nut SM11/64"x40			1	
17	115004004		切线曲柄	Crank			1	
18	115022003		驱动曲柄止动块	Crank driver stopper block			1	
19	505004		螺钉M5 L=14	Screw M5 L=14			1	
20	11327001		弹簧	Spring			1	
21	11230004		14孔接线圈	Plug			1	
22	11303003		切线轴套	Thread cutting shaft bushing			1	
23	11503005		驱动曲柄轴衬套	Crank drive shaft bushing			1	
24	113514020		螺钉SM11/64"x40 L=6	Screw SM11/64"x40 L=6			1	
25	11322002		扭簧盖盖	Spring cover			1	
26	11327002		弹簧	Spring			1	
27	14104002		切线凸轮曲柄轴	Crank shaft			1	
28	101514001		上轴挡圈螺钉SM1/4"x40	Screw SM1/4"x40 L=6			1	
29	116514005		螺钉SM1/4"x40 L=10	Screw SM1/4"x40 L=10			2	
30	113809009		凸轮滚柱	Push rod			2	
31	11310004		剪线凸轮	Cam			1	
32	11324001		滚柱	Rolling pin			1	
33	1138NS16001		螺母SM11/64"x40	Nut SM11/64"x40			1	
34	113040050		剪线驱动组件	Thread trimmer drive asm.			1	
35	11302002		轴	Shaft			1	
36	H05013		GB/T896-1986挡圈6	Snap ring 6			1	
37	10112003		针杆曲柄护板	Cunter weight protecting			1	
38	11322003		电磁铁缓冲片	Solenoid cushion rubber			1	
39	N01005		螺母 M4	Nut M4			1	
40	W02018		弹簧垫圈 4	Washer			2	
41	101511026		螺钉SM15/64"x28 L=9	Screw SM15/64"x28 L=9			2	
42	11312006		切线电磁铁支架组件	Bracket			1	
43	11309001		切线电磁铁铁销	Solenoid pin			1	
44	112516006		螺母SM1/4"x40	Nut SM1/4"x40			1	
45	113822005		电磁铁橡胶垫	Washer			1	
46	11463000600		剪线电磁铁组件	Thread trimmer solenoid asm.			1	



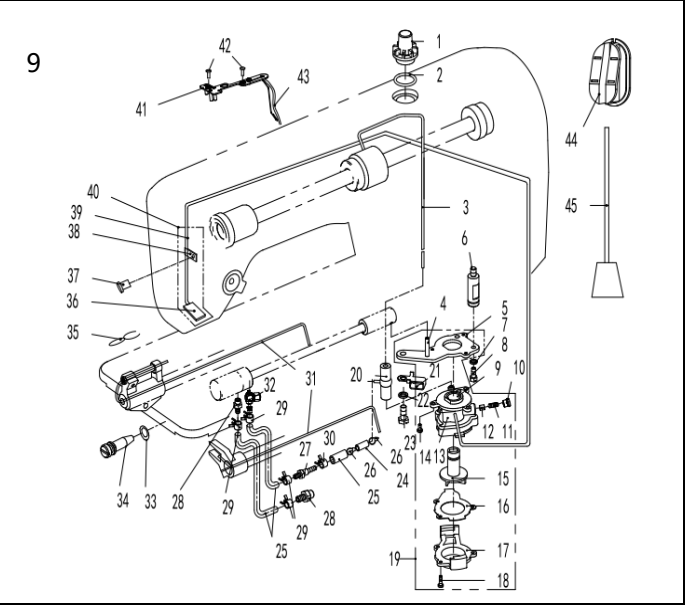
7. 绕线部件/ Bobbin Components

序号 NO	公司件号	Part NO	名称	PartName	零件描述	Description	数量	Number
1	1383103900		绕线器组件	Bobbin winder asm			1	
7	1473100100		绕线器组件(HL)	Bobbin winder asm(HL)			1	
2	114511008		螺钉M4 L=6	Screw M4 L=6			1	
3	W01142		垫圈4	Washer 4			1	
4	10113030		压线控制板	Thread press control plate			1	
5	10111120		绕线衬垫	Winding pad			1	
6	13831101		绕线器盖座	Bobbin winder bed			1	
7	H05006		开口挡圈5	Snap ring 5			1	
8	10127061		定位板拉簧	Spring			1	
9	13812110		调节板	Regulating plate			1	
10	10110030		绕线凸轮	Bobbin winder cam			1	
11	S09045		螺钉M5 L=5	Screw M5 L=5			1	
12	1380510600		绕线器连杆组件	Bobbin winder connecting rod			1	
13	13827103		弹簧	spring			1	
14	10127060		弹簧	Spring			1	
15	GB/T 896-1986		开口挡圈4	Snap ring 4			1	
16	13802111		绕线器主轴	Bobbin winder mian shaft			1	
17	13802026		绕线凸轮轴	Bobbin winder cam shaft			1	
18	S09103		绕线轮螺钉M4 L=4	Screw M4 L=4			2	
19	13831102		绕线轮	Bobbin winder wheel			1	
20	O01110		O型圈	Ring			1	
21	11422062		密封垫	Washer			1	
22	114511003		螺钉SM3/16"x28 L=10	Screw SM3/16"x28 L=10			3	
23	1411300600		底线夹线器	Bobbin thread tension asm			1	
24	141516019		夹线螺母	Thread tension nut			1	
25	11427006		小夹线弹簧	Spring			1	
26	14112015		夹线板	Thread tension disk			2	
27	11413022		夹线过线板	Thread tension guide plate			1	
28	112513004		夹线螺钉	Screw			1	
29	114516001		螺母SM11/64"x40	Nut SM11/64"x40			1	
30	11435013		绕线器驱动轮	Driving wheel			1	
31	S10009		螺钉M6 L=8	Screw M6 L=8			2	



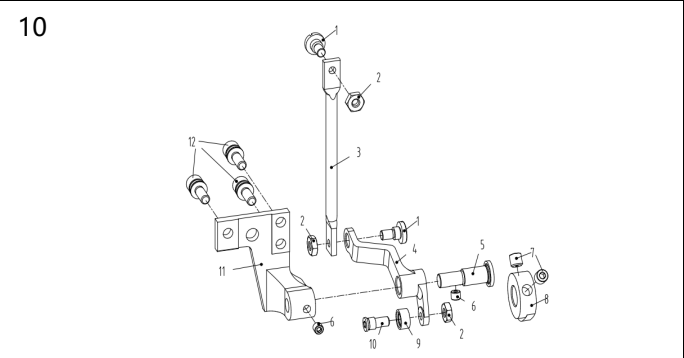
8. 油盘、膝抬压脚部件/Oil Ceservoir & Knee Lifter Components

序号NO	公司件号	Part NO	名称	PartName	零件描述	Description	数量	Number
1	115022010		油盘密封垫	Seal			1	
2	101511023		进油调节阀轴端螺钉	Screw			1	
3	10131001		油盘磁铁	Oil reservoir magnet			1	
4	S05240		油盘固定螺钉M6x20	Screw M6 L=20			4	
5	115001028		油盘	Crank			1	
6	115212004		电线线板	Wire clamp			1	
7	20528014		油盘放油垫圈	ring			1	
8	207513002		堵油螺钉	Screw			1	
9	114112021		电线压板	Wire clamp			1	
10	113511004		松线导管压板螺钉M4x8	Screw M4x8			2	
11	1401202700		抬压脚双向曲柄组件	Lifting foot bidirectional crank asm.			1	
12	10112027		抬压脚双向曲柄	Knee lifter crank			1	
13	S07020		抬压脚驱动曲柄螺钉M6 L=20	Screw M6 L=20			2	
14	101516004		双向曲柄限位调节螺母M6	Nut M6			3	
15	101512002		双向曲柄螺钉	Screw			1	
16	14027016		双向曲柄扭簧	Knee lifter spring			1	
17	H05010		GB/T896-1986挡圈9	Snap ring 9			1	
18	11500201400		抬压脚轴组件	Knee lifter shaft			1	
19	115022009		抬压脚护罩	Knee lifter push rod hat			1	
20	114111012		抬压脚组件	Knee lifter push rod			1	
21	195413001		2x200mm高孔扎带	Cable band			1	
22	40128013		垫圈 6.2x13x1	Washer 6.2x13x1			2	
23	14327002		抬压脚弹簧	Knee lifter push rod Spring			1	
24	H05012		开口挡圈4(自锁)	Snap ring 4			1	



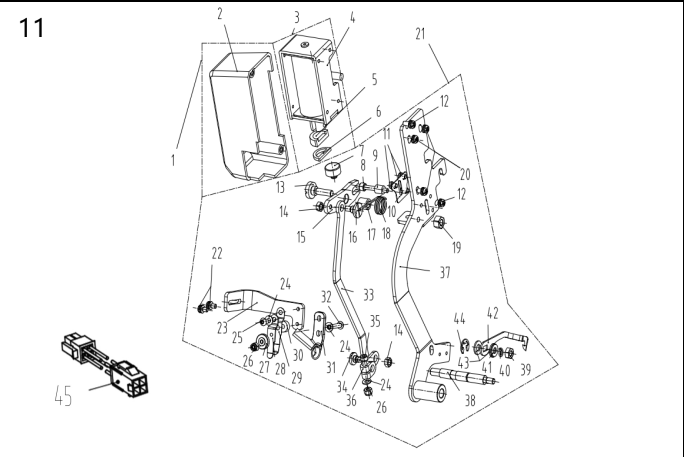
9. 润滑、油量检测部件/Oil Lubrication & Oil Measuring Components

序号NO	公司件号	Part NO	名称	PartName	零件描述	Description	数量	Number
1	11211004		油窗	Oil sight window			1	
2	10122019		油窗O形圈	Rubber ring			1	
3	14121001		主油供油管	Main shaft oil tube			1	
4	10121001		下轴供油管	Hook driving shaft oil tube			1	
5	10112020		油泵安装板	Oil pump installing base			1	
6	114530008		油泵连接螺钉	Oil pump connecting stud			1	
7	W03002		弹簧	Spring washer			1	
8	S09512001		压脚螺钉SM11/64"x40 L=10.5	Screw SM11/64"x40 L=10.5			1	
9	10103022		油泵衬套	Oil pump bushing			1	
10	101530007		柱塞螺钉	Plunger screw			1	
11	10127013		柱塞弹簧	Plunger spring			1	
12	10122018		回油柱塞	Plunger			1	
13	10120001		油泵体	Oil pump			1	
14	S04093		螺钉	Screw			3	
15	10111003		油泵叶轮	Oil pump impeller			1	
16	10112021		油泵叶轮托板	Oil pump impeller cover			1	
17	10111007		油泵盖	Lubricating oil pump cover			1	
18	101530006		螺钉	Screw			3	
19	1012000100		油泵组件	Lubricating oil pump component			1	
20	10136001		橡胶接头	Rubber joint			1	
21	14112007		过线钩	Thread hook			1	
22	W02004		GB/T93-1987弹簧M6	Spring Washer M6			1	
23	116530003		抱牙叉固定螺钉SM15/64"x28 L=14.5	Screw SM15/64"x28 L=14.5			1	
24	14021003		铝油管	Aluminum tubing			1	
25	14021001		PVC油管	Tubing		0.48m	1	
26	113811004		尼龙扎带	Cable band			2	
27	14036003		油盘喷嘴	Oil nozzle			1	
28	14036002		回油嘴	Oil nozzle			2	
29	20429001		油管卡簧	Oil pipe clamp spring			4	
30	30129007		油管卡簧	Oil pipe clamp spring			1	
31	10123010		油线	Oil wick			2	
32	115036001		油量调节阀头	Oil nozzle			1	
33	14022011		O形圈	Rubber ring			1	
34	140530001		油量调节阀螺钉	Oil volume adjusting screw			1	
35	10127015		回油毡垫	Oil felt clamp			1	
36	10123006		回油毡	Oil felt felt			1	
37	101511004		抽线杆护罩螺钉SM3/16"x28 L=7	Screw SM3/16"x28 L=7			1	
38	10112023		回油管夹	Oil tube clamp			1	
39	10121008		回油管	Oil return tube			1	
40	10121007		回油管组件	Oil return tube component			1	
41	10112025		油线固定板	Oil wick fixing plate			1	
42	101511010		压脚板手螺钉SM9/64"x40 L=11	Screw SM9/64"x40 L=11			2	
43	10123010		油线	Oil wick			1	
44	13811015		油窗	Oil window			1	
45	11412200200		浮标	Buoy			1	



10. 自动抬压脚部件Auto Lifter Components

序号 NO	公司件号	Part NO	名称	PartName	零件描述	Description	数量	Number
1	1150NS20001		抬压脚顶杆螺钉	Presser foot lifter screw			2	
2	136517005		滚轮螺母	Roller nut			3	
3	115412001		自动抬压脚顶杆	Automatic presser foot lifter			1	
4	115404002		抬压脚驱动曲柄	Driving crank of presser foot			1	
5	115426002		抬压脚驱动曲柄销	Lifting presser foot to drive crank pin			1	
6	S10014		螺钉M5 L=4	Screw M5 L=4			2	
7	S10118		螺钉M6x0.75x6	Screw M6x0.75x6			2	
8	115410002		抬压脚凸轮	Presser foot cam			1	
9	13609002		滚轮	Roller			1	
10	136520003		滚轮螺钉	Roller screw			1	
11	115401001		抬压脚曲柄支架	Crank bracket for presser foot lifting			1	
12	1150NS13002		螺钉SM3/16"x28 L=10	Screw SM3/16"x28 L=10			3	



11. 少鸟巢装置/ No Bird's Nest Components (1)

序号 NO	公司件号	Part NO	名称	PartName	零件描述	Description	数量	Number
1	11501203900		勾线装置组件	Wire laying device asm			1	
2	14411003		罩壳	Shell			1	
3	11503004300		拨线电磁铁组件	Dial the line electromagnet			1	
4	/		拨线电磁铁	Dial the line electromagnet			1	
5	14022026		橡皮垫	Rubber mat			1	
6	14028020		缓冲垫片	Buffer gasket			1	
7	14022027		橡皮垫块	Rubber pad			1	

11. 少鸟巢装置/ No Bird's Nest Components (2)

序号NO.	公司件号	Part NO.	名称	PartName	零件描述	Description	数量	Number
8	14008001		滑动衬套		The sliding sleeve		1	
9	115026014		拨线传动销		Dial the line drive pin		1	
10	115028002		挡片		Block piece		1	
11	201511005		开槽圆柱头螺钉		Screw asm		3	
12	LS1011		螺钉组合件M3 L=8		Screw asm M3 L=8		2	
13	140520020		拨线传动板轴位螺钉		Dial the line drive board shaft screw		1	
14	140516007		拨线连杆轴位螺母		Dial the line connecting rod shaft nut		2	
15	140126024		拨线传动销		Dial the line drive pin		1	
16	140520021		拨线连杆轴位螺钉		Dial the line connecting rod shaft screw		1	
17	140300308		复位弹簧		Reset the bushing		1	
18	14022020		限位弹簧		Reset spring		1	
19	140516008		拨线传动板轴位螺母		Dial the line shaft drive plate a nut		1	
20	LS1010		螺钉组合件M3 L=6		Screw asm M3 L=6		3	
21	11501203800		勾线支架组件 (含吸嘴)		Hook bracket asm (including suction nozzle)		1	
22	LS1010		螺钉组合件M3 L=6		Screw asm M3 L=6		2	
23	14012021		压片支架		Tablet bracket		1	
24	W01099		平垫圈3		Washer 3		2	
25	LS17885		螺钉M3 L=6		Screw M3 L=6		1	
26	N08004		螺母M3		Nut M3		1	
27	N06013		滚花螺母3		Knurl nut M3		1	
28	14013011		压片		Tablet		1	
29	14013010		滑片压片		Sliding tablet		1	
30	14022025		橡胶圈		Rubber ring		1	
31	14011005		吸嘴		Suction nozzle		1	
32	LS17886		螺钉M3 L=16		Screw M3 L=16		1	
33	115013035		拨线连杆		Dial the line connecting rod		1	
34	1401NS20002		拨线连杆轴位螺母		Dial the line connecting rod shaft screw		1	
35	059073		螺钉M3 L=14		Screw M3 L=14		1	
36	14012023		拨线驱动连杆		Line drive connecting rod		1	
37	11501203400		拨线电磁铁支架组件		Dial the line electromagnet stent compon		1	
38	14002008		拨线驱动轴		Line drive shaft		1	
39	N01110		螺母M4		Nut M4		1	
40	W02018		弹簧拖圈4×0.8		Spring washer 4×0.8		1	
41	W01097		平垫圈4		Washer 4		1	
42	14013009		线钩		Wire hook		1	
43	W01098		拖圈5×1		Washer 5×1		2	
44	11329020		开口挡圈5		Open ring		1	
45	1150111009		吸风装置转接线		Suction device adapter		1	