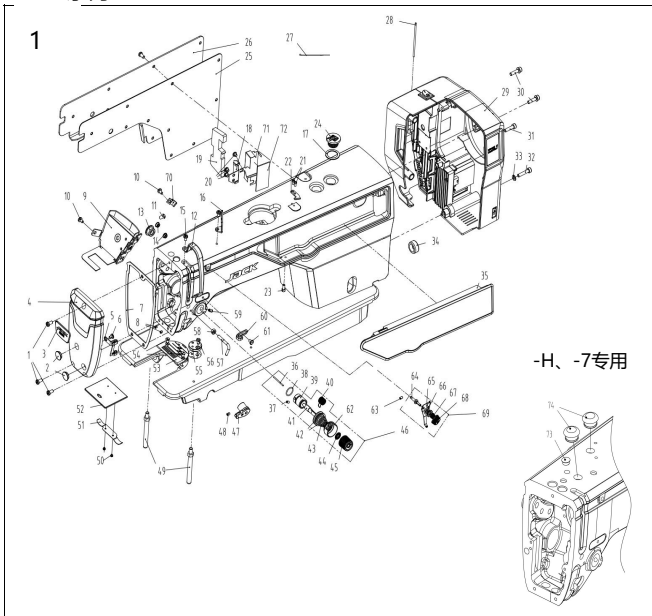
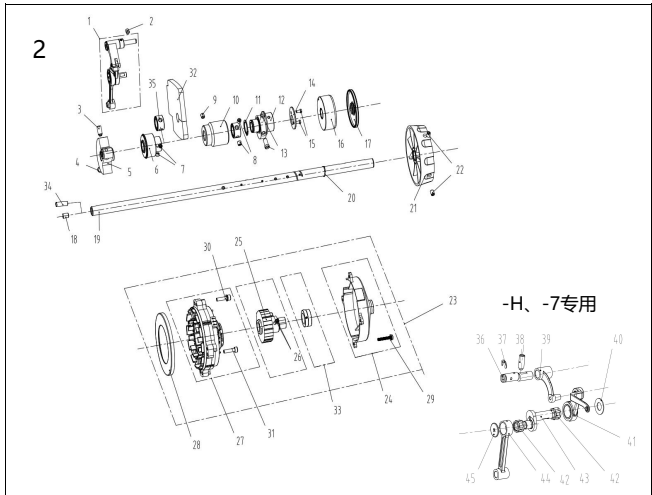


A5E-B系列 A5E-B Series



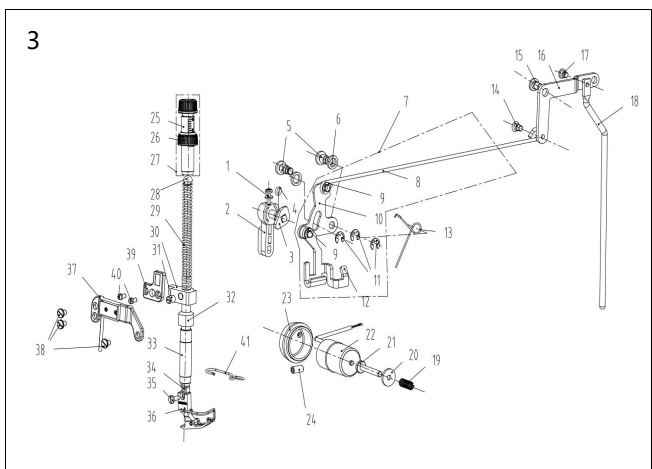
1. 机壳、外装部件/Machine Frame & Miscellaneous Cover Components

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number
1	101511001	后盖板螺钉SM3/16"×28 L=9	Screw SM3/16"×28 L=9	14
2	10122003	面板调节孔塞	Rubber plug	2
3	115037001	面板商标牌	Head card	1
4	930002165	面板 (喷漆)	Face plate asm	1
5	930000522	面板 (喷漆) (-H, -7)	Face plate asm (-H, -7)	1
6	115013013	左线钩	Thread guide left	1
7	101511007	右线钩螺钉SM11/64"×40 L=6	Screw SM11/64"×40 L=6	1
8	115022028	面板板	Face plate gasket	1
9	115022013	面板板 (-H, -7)	Face plate gasket (-H, -7)	1
8	S10007	螺钉M4 L=4	Screw M4 L=4	2
9	11503016900	脚踏开关组件(三开关)	Three switch components	1
10	101511004	挑线杆护罩螺钉SM3/16"×28 L=7	Screw SM3/16"×28 L=7	3
11	101511026	油泵安装螺钉SM15/64"×28 L=9	Screw SM15/64"×28 L=9	1
12	13812018	挑线杆防护罩	Thread take-up lever cover	1
13	11422003	孔塞	Rubber plug	1
14	13822001	操作屏孔塞	Operation panel	2
15	115022029	挑线杆护罩螺钉SM3/16"×28 L=7	Screw SM3/16"×28 L=7	1
16	13512004	三孔起勾	3-hole thread guide	1
17	115022037	主油路密封垫	Oil knob gasket	1
18	115012078	挡油板	Oil baffle plate	1
19	115023009	挡油板油棉	Oil blocking suet cotton	1
20	141511002	圆柱头螺钉SM3/16"×28	Screw SM3/16"×28	1
21	114511015	割线刀螺钉SM9/64"×40 L=6	Screw SM9/64"×40 L=6	2
22	11419001	割线刀	Knife	1
23	207513006	操作板螺钉	Screw	1
24	115011030	注油按钮	Oil filling knob	1
25	115022029	主油路板	Side plate gasket	1
26	9300020211	面板板 (喷漆)	Side plate	1
27	113811004	尼龙孔带	Cable band	4
28	115026026	电控罩夹器	Pin	1
29	11503016600	一体机控制器	All-in-one machine controller	1
30	1150N510004	电控壳螺钉组件	Electric control housing screw assembly	1
31	114513001	螺栓(内六角)M5×20	Bolt (Hex socket)M5×20	2
32	114530001	内六角圆柱头螺钉M5×25	Hex socket cylindrical head screw M5	1
33	W01009	GB/T9.1-1985垫圈 5	Washer 5	1
34	10122007	下轴工艺孔塞	Rubber plug	1
35	11501301700	操作面板	Operation panel	1
36	11326012	松线钉	Tension release pin	1
37	10150002	松线钉 (-H)	Tension release pin (-H)	1
37	101515005	挑线螺钉/压面螺钉SM9/64"×40 L=5.5	Screw SM9/64"×40 L=5.5	1
38	10122014	挑线螺钉/压面螺钉SM9/64"×40 L=5.5	Q-ring	1
39	10103011	挑线调节座	Thread tension base	1
40	113827006	挑线取扣弹簧 (-H)	Thread take-up spring (-H)	1
41	1152N510001	夹线螺钉	Wire clamping screw	1
42	14112015	夹线板	Bracket	2
43	115027026	夹线簧	Thread tension spring	1
43	1427050	夹线簧 (-H)	Thread tension spring (-H)	1
44	10122017	挑线盘转动止动器	Thread disk rotating stopper	1
45	115011025	挑线螺母	Thread tension nut	1
45	11501301400	挑线螺母	Thread tension asm.	1
46	11501302300	挑线螺母 (-H)	Thread tension asm. (-H)	1
47	1148300300	电子夹线器组件	Nest less e-device	1
48	207514007	GB/T80 凹面固定螺钉 M4×6	Screw M4×6	1
49	140512001	面板支柱	Machine head stud	2
50	101511019	面板固定螺钉	Slide plate	1
51	10127009	推板簧	Push plate spring	1
52	11521008	推板	Knockout plate	1
53	115015006	针板	Needle plate	1
53	10815001	针板 (-7)	Needle plate (-7)	1
54	11315001	针板 (-H)	Needle plate (-H)	1
54	104517002	针板螺钉SM11/64"×40 L=6.5	Screw SM11/64"×40 L=6.5	2
55	13812019	推边器座	Ruler stop seat	1
56	101511002	推边器螺钉SM11/64"×40 L=5.5	Screw SM11/64"×40 L=5.5	1
57	14313001	缓冲钩	Buffer hook	1
58	141516014	螺母SM11/64"×40	Nut SM9/64"×40	1
59	101515010	左销螺钉SM15/64"×28 L=10.5	Screw SM15/64"×28 L=10.5	1
60	115013016	右线钩	Thread guide right	1
61	101511007	右线钩螺钉SM11/64"×40 L=6	Screw SM11/64"×40 L=6	1
62	115011027	调压止动螺钉	Adjustable pressure stop cover	1
63	138508006	小夹线器固定螺钉SM3/16"×28 L=7	Screw SM3/16"×28 L=7	1
64	13810008	小夹线器螺栓	Thread tension stop	1
65	13812066	过线板	Thread tension guide plate	1
66	14112017	小夹线板	Thread tension disk	2
67	11227001	小夹线弹簧	Thread tension spring	1
68	115011026	小夹线器螺母	Thread tension nut	1
69	11501302400	小夹线器组件	Thread tension asm.	1
70	12312011	电线固定夹	Wire fixing clamp	1
71	115012007	防油罩	Oil shield	1
72	14123001	防油罩油棉	Oil-proof cover oil cotton	1
73	40322014	孔塞 (-H, -7)	Rubber plug (-H, -7)	1
74	10122004	针杆曲柄螺孔塞 (-H, -7)	Rubber plug (-H, -7)	2



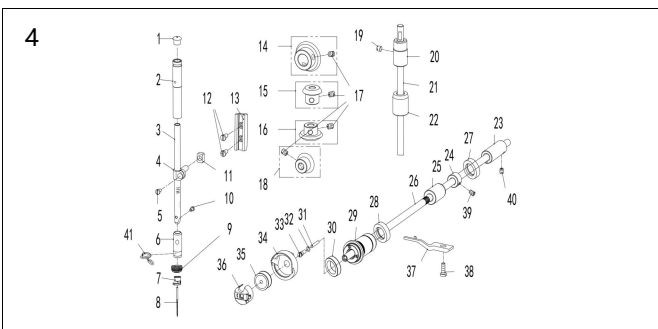
2. 上轴、挑线部件/Main Shaft & Thread Take-up Components

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number
1	11523800300	挑线组件	Thread take-up component	1
2	136514002	限位块螺钉SM15/64"×28 L=6	Screw SM15/64"×28 L=6	1
3	101515001	上轴螺钉SM15/64"×28 L=13	Screw SM15/64"×28 L=13	1
3	101515004	针杆曲柄固定螺钉SM9/32"×28 L=16	Screw SM9/32"×28 L=16	1
4	101511003	针杆曲柄定位螺钉SM9/32"×28 L=16	Screw SM9/32"×28 L=16	1
5	115004021	针杆曲柄	Needle bar crank	1
5	113804014	针杆曲柄 (-7)	Needle bar crank (-7)	1
5	115040010	针杆曲柄 (-H)	Needle bar crank (-H)	1
5	11502400200	上轴前轴承组件	Upper shaft front sleeve bearing assembly	1
6	11500301500	上轴前轴承组件 (-H, -7)	Axial sleeve (-H, -7)	1
7	S10063	上轴前轴承固定螺钉M6×0.75×5	Screw M6×0.75×5	2
8	101514001	上轴中套挡圈螺钉SM1/4"×40 L=6	Screw SM1/4"×40 L=6	2
9	101515006	夹线器螺钉SM15/64"×28 L=7	Screw SM15/64"×28 L=7	1
10	115003037	主轴中轴套	Main shaft bushing mid	1
12	12203002	主轴中轴套 (-H, -7)	Main shaft middle bushing (-H, -7)	1
11	H03002	挡圈20	Snap ring 20	1
12	115010011	送料偏心轮	Feed eccentric cam	1
13	115001007	送料偏心轮 (-H, -7)	Feed eccentric cam (-H, -7)	1
13	101511013	送料偏心轮螺钉 SM1/4"×40 L=13	Screw SM1/4"×40 L=13	2
14	10812002	送料偏心轮盖板	Cover plate	1
15	1150N511001	偏心轮盖板螺钉SM9/64"×40 L=7	Screw SM9/64"×40 L=7	2
16	13803002	上轴后轴套	The rear axle sleeve	1
17	115022017	上轴后套油封组件	Oil seal	1
18	10122012	上轴孔塞	Rubber plug	1
19	11502032	上轴	Main shaft	1
19	11502013	上轴 (-H, -7)	Main shaft (-H, -7)	1
20	H03001	GB/T894.1-1986挡圈15	Snap ring 15	1
21	930002126	手轮(喷漆)	Handwheel	1
22	S10009	3-孔螺纹导引	3-hole thread guide	1
23	11503302200	磁簧伺服电机	Magnetic knitting servo moto	1
24	195111170	电机磁罩罩壳	Motor cover asm	1
25	195100324	电机转子总成	Motor rotor	1
26	S09113	螺钉M6 L=6	Screw M6 L=6	1
27	195100323	电机定子总成	Motor stator	2
28	95211058	电机绝缘防护罩	Motor insulation shield	1
29	951515016	螺钉组合件M4 L=28	Screw asm M4 L=28	4
30	951515010	螺钉组合件M5 L=20	Screw M5 L=20	3
31	114513001	螺栓(内六角)M5 L=20	Screw M5 L=20	1
32	115023007	上轴油封圈	Upper shaft oil cotton	1
33	195147035	磁簧组件	Magnetic ring assembly	1
34	14123006	针杆针头 (-H, -7)	Upper shaft felt plug (-H, -7)	1
35	H03002	挡圈20 (-H, -7)	Snap ring 20 (-H, -7)	1
36	10126001	挑线连杆销	Thread take-up connecting rod pin	1
37	H05013	GB/T 896-1986挡圈6	Snap ring 6	1
38	101515001	上轴螺钉SM15/64"×28 L=15	Screw SM15/64"×28 L=15	1
39	10105001	挑线连杆	Thread take-up connecting rod	1
40	10112003	针杆曲柄护板	Needle bar crank protecting plate	1
41	1133800200	挑线杆组件 (-H)	Thread take-up lever asm. (-H)	1
41	1013800100	挑线杆分组件 (-7)	Cantilever pole grouping components	2
42	10124001	挑线杆针头块	Needle bar thread guide (-H)	1
43	1011000400	挑线曲柄分部件 (-H)	Thread take-up crank (-H)	1
43	11310012	挑线曲柄 (-7)	Pick line crank (-7)	1
44	10105002	针杆连杆	Needle bar connecting rod	1
45	101517001	挑线曲柄螺钉(左图)	Screw	1



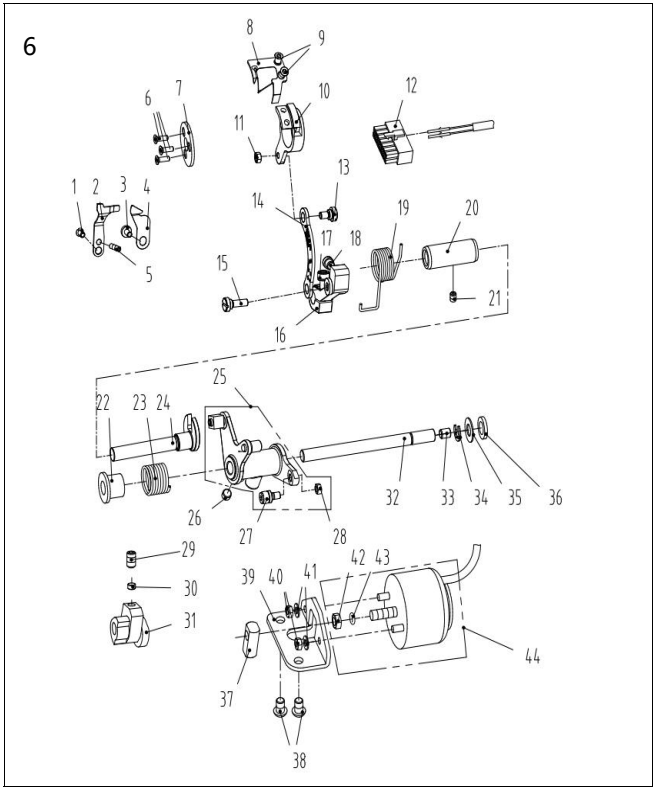
3. 压料、自动抬压脚部件/Presser Bar & Auto Lifter Components

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number
1	1150N510003	压脚板手螺钉组件SM9/64"×40 L=11	Screw SM9/64"×40 L=11	1
2	13811029	压脚板手	Hand lifter	1
3	1411000200	压脚板手凸轮分部件	Hand lifter cam asm.	1
4	O01004	O型圈	Rubber ring	1
5	101520001	前杆杆螺钉	Screw	2
6	10128015	橡胶衬垫圈	Washer	2
7	11501203000	抬压脚板杆组件	Knee lifter lever asm	1
8	14312012	抬压脚板杆	Knee lifter pull rod	1
9	H05003	GB/T896-1986挡圈 5	Snap ring	2
10	1411201100	抬压脚板杆分部件	Lift front lever component	1
11	11329020	挡圈 5	Snap ring	3
12	114112028	压脚升降板	Lifting plate	1
13	115027009	松线顶板复位位置	Loose wire top plate reset spring	1
14	101520004	抬压脚板杆螺钉SM3/16"×32	Hinge Screw SM3/16"×32	1
15	101520003	抬压脚板杆螺钉SM15/64"×28	Hinge screw SM15/64"×28	1
16	115012050	抬压脚板杆杆	Knee lifter back lever	1
17	144520003	抬压脚板杆杆螺钉SM3/16"×32	Hinge Screw SM3/16"×32	1
18	115012043	抬压脚板杆	Knee lifter connecting rod	1
19	10127003	松线轴钉弹簧	Spring	1
20	10128001	松线轴钉垫片	Washer	1
21	114126003	松线轴钉	Thread release supporting pin	1
22	11503011500	松线电磁铁组件	Solenoid	1
23	115022012	松线油封	Oil seal	1
24	113514010	左销螺钉	Left pin screw	1
25	115011023	调压螺钉	Press regulating screw	1
25	1138N530003	调压螺钉 (-H)	Press regulating screw (-H)	1
25	115011024	调压螺母	Press regulating nut	1
26	1138N516005	调压螺母 (-H)	Press regulating nut (-H)	1
27	11501102300	调压螺母组件	Presser regulating screw nut asm	1
28	11405008	调压导杆	Press regulating guide bar	1
28	10102003	调压导杆 (-H, -7)	Press regulating guide bar (-H, -7)	1
29	113827010	调压簧	Press regulating spring	1
29	10127024	调压簧 (-H)	Press regulating spring(-H)	1
30	115009004	压杆导架	Presser bar guide bracket	1
31	101515007	压杆导架螺钉 SM1/4"×40 L=8	Screw SM1/4"×40 L=8	1
32	10122112	压杆防油套	Pressure bar oil cover	1
33	116003006	压杆衬套	Compression rod bushing	1
34	11403009	压杆	Presser bar	1
35	113802009	压杆 (-H, -7)	Presser bar (-H, -7)	1
35	101511009	活压脚螺钉 SM9/64"×40 L=10.5	Screw SM9/64"×40 L=10.5	1
36	11601600100	压脚组件	Presser foot asm	1
36	1131600600	压脚组件 (-7)	Presser foot asm (-7)	1
36	1131600300	压脚组件 (-H)	Presser foot asm (-H)	1
37	11503017000	厚度检测装置组件	Thickness test device assembly	1
38	1015111007	右钩螺钉 SM11/64"×40	Thin and thick hook screw SM11/64"×40	3
39	11453001000	厚度检测装置组件(切割)	Thin and thick detection magnet assembly	1
40	114511015	割线刀螺钉 SM9/64"×40	Screw SM9/64"×40	2
41	116013004	压杆下衬套线钩	Pressure rod lower bushing line hook	1



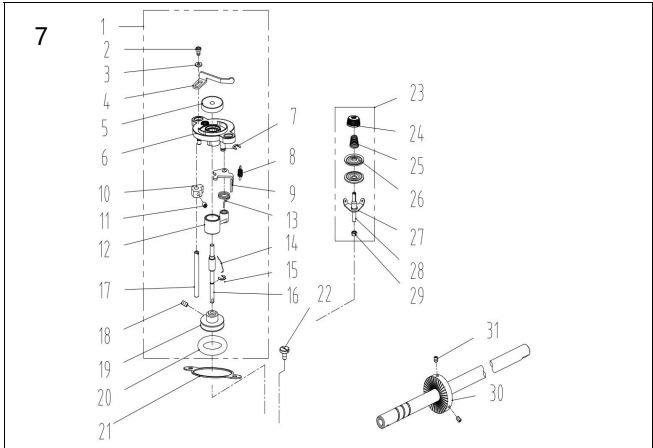
4. 针杆、竖轴、下轴部件/Needle bar & Upright Shaft & Hook Driving Shaft Components

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number
1	40322014	针杆上衬套孔塞	Rubber plug	1
2	14103009	针杆上衬套	Needle bar bushing upper	1
2	10103009	针杆上衬套 (-H)	Needle bar bushing upper (-H)	1
3	11502023	针杆	Needle bar	1
3	11402034	针杆 (-7)	Needle bar (-7)	1
3	11402035	针杆 (-H)	Needle bar (-H)	1
4	14104007	针杆连接柱	Needle bar connecting rod	1
4	10138002	针杆连接柱 (-H, -7)	Needle bar connecting rod (-H, -7)	1
5	1150N511001	螺钉 SM9/64"×40 L=6	Screw SM9/64"×40 L=6	1
5	115003025	针杆下衬套	Needle bar bushing lower	1
6	10103010	针杆下衬套 (-7)	Needle bar bushing lower (-7)	1
6	11303023	针杆下衬套 (-H)	Needle bar bushing lower (-H)	1
7	115013017	针杆线钩	Needle bar thread guide	1
7	10413001	针杆线钩 (-7)	Needle bar thread guide (-7)	1
7	11412063	针杆线钩 (-H)	Needle bar thread guide (-H)	1
8	10117001	机杆(14#)	Needle(14#)	1
8	10117002	机杆(21#) (-H)	Needle(21#) (-H)	1
9	116022002	针杆下衬套油封	Needle rod lower bushing oil seal	1
10	104511006	皮针钢钉(进口) SM1/8"×44 L=4.5	Screw SM1/8"×44 L=4.5	1
11	116009002	针杆连接块	Slide block	1
12	101511008	滑块导轨螺钉SM11/64"×40 L=8	Screw SM11/64"×40 L=8	2
13	115008010	滑块导轨	Slider guide rails	1
14	115008011	滑块导轨 (-H, -7)	Slider guide rails (-H, -7)	1
14	10425004	上轴伞齿轮	Upper shaft bevel gear	1
15	115025003	压脚小伞齿轮	Upper small bevel gear asm	1
16	115025004	压脚大伞齿轮	lower large bevel gear asm	1
17	101515014	滚轴螺钉SM11/4"×40 L=7	Screw SM11/4"×40 L=7	8
18	115025005	下轴伞齿轮	Lower shaft bevel gear	1
18	115110316	一字开槽螺钉SM15/64"×28 L=4.7	Screw SM15/64"×28 L=4.7	1
20	130830012	一字开槽螺钉SM15/64"×28 L=4.7	Upright shaft bushing upper	1
21	115002008	压脚	Upright shaft	1
22	115403007	压脚上轴套	Upright shaft bushing lower	1
23	115003007	下轴后轴套	Hook driving shaft bushing back	1
24	115008002	下轴挡圈	Hook driving shaft snap ring	1
25	115003008	下轴中轴	Lower shaft middle bushing	1
26	115002019	下轴	Hook driving shaft	1
27	115022018	油封组件12	oil seal 12	1
28	115222012	下轴的套油封(大)	oil seal	1
29	11600300100	下轴前轴套组件	Hook driving shaft bushing front	1
30	115022018	油封组件12	oil seal 12	1
31	13823001	下轴前油封	Oil wick	1
32	141822002	O形圈 3.6×0.8	Rubber ring 3.6×0.8	1
33	101530005	下轴油封圈	seal screw	1
34	115018007	滚针并针连接块(进口)	Splint(imported)	1
34	11418003	广澳中厚料旋梭 (-7)	Spline (-7)	1
34	11418004	广澳薄料旋梭 (-H)	Spline (-H)	1
35	10118003	梭心	Bobbin	1
36	11218504	梭壳	Bobbin case asm.	1
37	10120116	旋梭定位销	Finger positioner	1
38	10112032	旋梭定位销 (-H)	Rotary shuttle positioning hook (-H)	1
38	16511005	牙架前侧螺钉SM11/64"×40 L=13	Screw SM11/64"×40 L=13	1
39	10151012	牙架前侧螺钉SM11/64"×40 L=4.8	Screw SM11/64"×40 L=4.8	1
40	115134020	牙架前侧螺钉SM11/64"×40 L=6	Screw SM11/64"×40 L=6	1
41	10413001	针杆下衬套线钩 (-7)	Needle rod lower lining line hook (-7)	1
41	10113009	针杆下衬套线钩 (-H)	Needle rod lower lining line hook (-H)	1



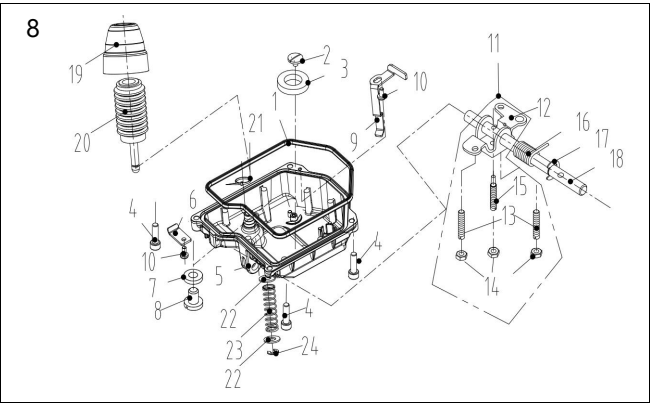
6. 切线部件/Thread Trimmer Components

序号NO	公司件号	Part NO	名称	PartName	零件描述	Description	数量	Number
1	113517001		螺钉SM9/64"x40	Screw SM9/64"x40			1	
2	115019001		定刀	Secant knife			1	
3	125511020		螺钉SM9/64"x40 L=5.5	Screw SM9/64"x40 L=5.5			1	
4	11312003		分线片	Branching piece			1	
5	113515002		螺钉SM1/8"x44 L=9.5	Screw SM1/8"x44 L=9.5			1	
6	114517001		螺钉M3 L=8.5	Screw M3 L=8.5			3	
7	14112005		刀架压板	Knife bracket press component			1	
8	115019045		活动刀	knife			1	
9	114119002		活动刀 (-H)	knife (-H)			1	
9	113517002		活动刀固定螺钉	screw			2	
10	115019007		剪线刀架	Wire-cutting tool holder			1	
11	131501002		螺钉SM11/64"x40 L=4	Screw SM11/64"x40 L=4			1	
12	11230004		14孔接线器	Plug			1	
13	113520001		连杆螺钉SM11/64"x40	Hinge Screw SM11/64"x40			1	
14	114112013		连杆	Connecting rod			1	
15	141520002		剪线曲柄轴位螺钉	Screw			1	
16	14104001		剪线曲柄	Crank			1	
17	505004		螺钉M5 L=14	Screw M5 L=14			1	
18	115022003		驱动曲柄止动块	Crank driver stopper block			1	
19	11327001		弹簧	Spring			1	
20	14103003		剪线轴套	Thread cutting shaft bushing			1	
21	113514020		螺钉SM11/64"x40 L=6	Screw SM11/64"x40 L=6			1	
22	11322002		扭簧端盖	Spring cover			1	
23	11327002		弹簧	Spring			1	
24	115004008		剪线凸轮曲柄轴	Crank shaft			1	
25	1130400500		剪线驱动组件	Thread trimmer drive asm			1	
26	101514001		螺钉SM1/4"x40 L=6	Screw SM1/4"x40 L=6			1	
27	11324001		滚柱	Rolling pin			1	
28	1138N516007		螺母SM11/64"x40	Nut SM11/64"x40			1	
29	116514005		螺钉SM1/4"x40 L=10	Screw SM1/4"x40 L=10			2	
30	113809009		凸轮顶柱	Push rod			2	
31	11310004		凸轮	Cam			1	
31	11310011		凸轮 (-H)	Cam (-H)			1	
32	11302002		轴	Shaft			1	
33	11322001		驱动曲柄止动块	Drive crank stop			1	
34	H05013		GB/T896-1986挡圈6	Snap ring 6			1	
35	10112003		针杆曲柄防护板	Cunter weight protecting			1	
36	11322003		电磁铁缓冲片	Solenoid cushion rubber			1	
37	11309001		切线电磁铁销钉	Solenoid pin			1	
38	101511026		螺钉SM15/64"x28 L=9	Screw SM15/64"x28 L=9			2	
39	11312006		切线电磁铁支架组件	Bracket			1	
40	N01005		螺母 M4	Nut M4			2	
41	W02018		弹簧垫圈 4	Washer			2	
42	112516006		螺母SM1/4"x40	Nut SM1/4"x40			1	
43	113822005		电磁铁橡胶垫	Washer			1	
44	11463000600		剪线电磁铁组件	Thread trimmer solenoid asm			1	



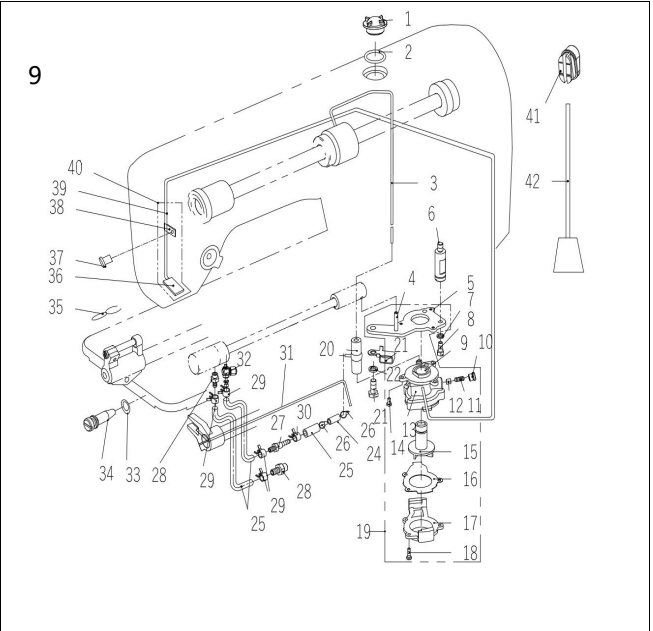
7. 绕线部件/ Bobbin Components

序号 NO	公司件号	Part NO	名称	PartName	零件描述	Description	数量	Number
1	11503103100		绕线器组件	Bobbin winder asm			1	
2	114511008		螺钉M4 L=6	Screw M4 L=6			1	
3	W01142		垫圈4	Washer 4			1	
4	10113030		压线控制板	Thread press control plate			1	
5	10111120		绕线衬垫	Winding pad			1	
6	115010012		绕线器装置主座	Bobbin winder bed			1	
7	H05006		开口挡圈5	Snap ring 5			1	
8	10127061		复位板拉簧	Spring			1	
9	13812110		调节板	Regulating plate			1	
10	10110030		绕线凸轮	Bobbin winder cam			1	
11	S09045		螺钉M5 L=5	Screw M5 L=5			1	
12	1380510600		绕线器连杆组件	Bobbin winder connecting rod			1	
13	13827103		绕线复位簧	spring			1	
14	10127060		弹簧	Spring			1	
15	GB/T 896-1986		开口挡圈4	Snap ring 4			1	
16	13802111		绕线器主轴	Bobbin winder mian shaft			1	
17	13802026		绕线器凸轮轴	Bobbin winder cam shaft			1	
18	S09103		绕线轮螺钉M4 L=4	Screw M4 L=4			2	
19	13831102		绕线轮	Bobbin winder wheel			1	
20	Q01110		O型圈	Ring			11	
21	115022030		密封垫	Washer			1	
22	1150NS11005		绕线器安装螺钉M5 L=10	Screw M5 L=10			2	
23	11501301500		绕线器张力臂	Bobbin thread tension asm			1	
24	115011026		夹线螺母	Thread tension nut			1	
25	11427006		小夹线弹簧	Spring			1	
26	14112015		夹线板	Thread tension disk			2	
27	11413022		夹线过线板	Thread tension guide plate			1	
28	112513004		夹线螺钉	Screw			1	
29	114516001		螺母SM11/64"x40	Nut SM11/64"x40			1	
30	11435013		绕线器驱动轮	Driving wheel			1	
31	S10009		螺钉M6 L=8	Screw M6 L=8			2	



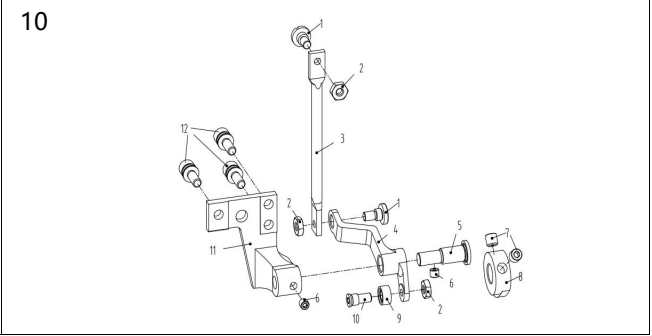
8. 油盒、膝抬压脚部件/Oil Ceservoir & Knee Lifter Components

序号 NO.	公司件号	Part NO.	名称	PartName	零件描述	Description	数量	Number
1	115022010		油盒密封垫	Seal			1	
2	101511023		送料调节器轴端螺钉	Screw			1	
3	10131001		油盒磁铁	Oil reservoir magnet			1	
4	1150NS14002		油盒固定螺钉M6x20	Screw M6 L=20			4	
5	115001028		油盒	Oil reservoir			1	
6	113212004		电线压板	Wire clamp			1	
7	20528014		油盒防油垫圈	ring			1	
8	207513002		地轴螺钉	Screw			1	
9	114112021		电线压板	Wire clamp			1	
10	113511004		松线导板压板螺钉M4x8	Screw M4x8			2	
11	1401202700		抬压脚双向曲柄组件	Lifting foot bidirectional crank asm			1	
12	10112027		抬压脚双向曲柄	Knee lifter crank			1	
13	507020		双向曲柄限位调节螺钉M6 L=20	Screw M6 L=20			2	
14	101516004		双向曲柄限位调节螺母M6	Nut M6			3	
15	101512002		双向曲柄螺钉	Screw			1	
16	14027016		双向曲柄扭簧	Knee lifter spring			1	
17	H05010		GB/T896-1986挡圈9	Snap ring 9			1	
18	11500201400		抬压脚轴组件	Knee lifter shaft			1	
19	115022009		顶帽防护帽	Knee lifter push rod hat			1	
20	114111012		顶帽轴	Knee lifter push rod			1	
21	195413001		2×200耐高温扎带	Cable band			1	
22	40128013		垫圈 6.2×13×1	Washer 6.2×13×1			2	
23	115027021		顶帽弹簧	Knee lifter push rod Spring			1	
24	H05012		开口挡圈4(目标)	Snap ring 4			1	



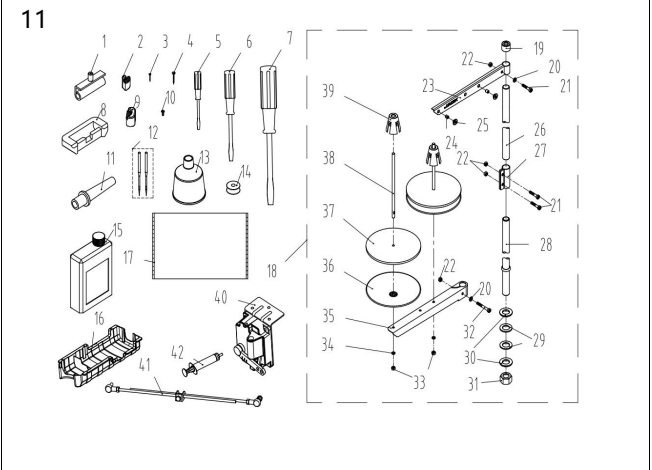
9. 润滑、油量检测部件/Oil Lubrication & Oil Measuring Components

序号 NO.	公司件号	Part NO.	名称	PartName	零件描述	Description	数量	Number
1	101111004		油圈	Oil sight window			1	
2	10122019		油圈O形圈	Rubber ring			1	
3	115421003		主轴供油管	Main shaft oil tube			1	
4	10121001		下轴供油管	Hook driving shaft oil tube			1	
5	10112020		油泵安装板	Oil pump installing base			1	
6	101530008		油泵连接柱	Oil pump connecting stud			1	
7	W03002		弹簧垫圈	Spring washer			1	
8	209512001		压脚螺钉SM11/64" ×40 L=10.5	Screw SM11/64" ×40 L=10.5			1	
9	10103022		油泵体衬套	Oil pump bushing			1	
10	101530007		柱塞螺钉	Plunger Screw			1	
11	10127013		柱塞簧	Plunger spring			1	
12	10122018		回油柱塞	Plunger			1	
13	10120001		油泵体	Oil pump			1	
14	S04093		油泵螺钉	Screw			3	
15	10111003		油泵叶轮	Oil pump impeller			1	
16	10112021		油泵叶轮花板	Oil pump impeller cover			1	
17	10111007		润滑油盖	Lubricating oil pump cover			1	
18	101530006		螺钉	Screw			3	
19	1012000100		油泵组件	Lubricating oil pump component			1	
20	10136001		供油管接头	Rubber joint			1	
21	14112007		过线勾	Thread hook			1	
22	W02004		GB/T93-1987弹垫M6	Spring Washer M6			1	
23	116530003		抬牙叉固定螺钉SM15/64"x28 L=14.5	Screw SM15/64"x28 L=14.5			1	
24	14021003		铝油管	Aluminum tubing			1	
25	14021001		PVC油管	Tubing			0.48m	
26	113811004		尼龙扎带	Cable band			2	
27	115036007		喷嘴	Oil nozzle			1	
28	115036006		回油嘴	Oil nozzle			2	
29	20429001		油管卡簧	Oil pipe clamp spring			4	
30	30129007		油管卡簧	Oil pipe clamp spring			1	
31	10123010		油线	Oil wick			1	
32	115036004		油量调节接头	Oil nozzle			1	
33	14022011		O型圈	Rubber ring			1	
34	140530001		油量调节螺钉	Oil volume adjusting screw			1	
35	10127015		回油毡夹	Oil felt clamp			1	
36	10123006		回油毡	Oil felt felt			1	
37	101511004		抬线杆护罩螺钉SM3/16"×28 L=7	Screw SM3/16"×28 L=7			1	
38	10112023		回油毡夹	Oil tube clamp			1	
39	10121008		回油管	Oil return tube			1	
40	10121007		回油管组件	Oil return tube component			1	
41	11501102900		油窗	Oil window			1	
42	11412200200		浮标	Buoy			1	



10. 自动抬压脚部件Auto Lifter Components

序号 NO	公司件号	Part NO	名称	PartName	零件描述	Description	数量	Number
1	1150NS20001		抬压脚压杆螺钉	Presser foot lifter screw			2	
2	136517005		滚轮螺母	Roller nut			3	
3	115412001		自动抬压脚压杆	Automatic presser foot lifter			1	
4	115404002		抬压脚驱动曲柄	Driving crank of presser foot			1	
5	115426002		抬压脚驱动曲柄销	Lifting presser foot to drive crank pin			1	
6	S10014		螺钉M5 L=4	Screw M5 L=4			2	
7	S10118		螺钉M6×0.75×6	Screw M6×0.75×6			2	
8	115410002		抬压脚凸轮	Presser foot cam			1	
9	136090002		滚轮	Roller			1	
10	136520003		滚轮螺钉	Roller screw			1	
11	115401001		抬压脚曲柄支架	Crank bracket for presser foot lifting			1	
12	1150NS13002		螺钉SM3/16"×28 L=10	Screw SM3/16"×28 L=10			3	



11. 机头附件 (1) /Machine Head Accessories

序号 NO.	公司件号	Part NO.	名称	PartName	零件描述	Description	数量	Number
1	1011203100		机头连接构部件	Hinge component			2	
2	14022022		机头垫圈	Die cushion			2	
3	101530010		机头连接轴螺钉P19	Nail P19			2	
4	1141NS30001		机头连接轴螺钉P25	Nail P25			4	
5	10131004		螺丝刀 (小)	Screw driver,small			1	
6	10131003		螺丝刀 (中)	Screw driver,medium			1	
7	20731047		螺丝刀 (大)	Screw driver,large			1	
8	10122060		机头连接钩座	Head connecting rubber cushion			2	
9	14022023		机头支架	Nose support			2	
10	101530014		木螺钉M4×20	Wood screw M4×20			6	

11. 机头附件 (2) /Machine Head Accessories

11	115011003	机头支柱	Machine head rest pin	1
12	10117001	机针 (14#)	Needle (14#)	4
	10117002	机针 (21#)	Needle (21#)	4</